







Systems

- 1 coat *Cetol HLS* and 2 coats *Cetol Filter 7 plus*
or
- 1 coat *Cetol Clearcoat LB PLUS* and 2 coats *Cetol Clearcoat HB PLUS*

NB Cetol Clearcoat should only be used on south or east facing protected aspects.

Door Sills (Walk On Surfaces)







- 3 coats *Cetol HLS*

Key	
	Practical coverage in m ² /ltr per coat, depending on density of timber.
	Thinning %
	Drying time/Recoat after ... hrs
	Film thickness
	Application temperature °C
	Brush clean up

Products

Sikkens Cetol HLS







Transparent, satin, antifungicidal woodcare product for interior and exterior use. Its woodstain like qualities ensure timber grain remains highly visible. **Cetol HLS** contains mould/algae inhibitors and is microporous allowing the timber to breathe. Available in a range of transparent colours. **Use:** Suitable for most types of timber. Used as a primer/basecoat for **Cetol Filter 7 plus**, **Cetol TGL** products and as a stand alone 3 coat system on garden furniture, BBQ tables, handrails etc. Also commonly used as an interior timber stain under **Cetol TS Interior**. **Application:** Stir well. Do not thin. Apply at **36 microns wet** to clean, dry, sound substrate. Brush application recommended. See

	10-18m ² dressed timber, 5-8m ² band sawn timber, 5-7m ² smooth plywood, 3-5m ² band sawn plywood.
	Do not thin (thinning reduces the product's UV protection)
	16 hrs at 20°C / 65% relative humidity
	Wet: 36 microns Dry: 10 microns
	Application temperature 5-35°C
	Mineral turpentine

Product Data Sheet for full details.

Sikkens Cetol Filter 7 plus







Maximum durability, film forming, transparent, satin woodcare product based on alkyd resins with added UV filters for exterior use. Weather resistant and highly transparent, **Cetol Filter 7 plus** is a flexible coating that expands and contracts with the timber instead of forming a rigid shell on the surface. It also contains mould/algae inhibitors, powerful UV filters and is microporous. Available in a range of transparent colours. **Use:** As a topcoat over **Cetol HLS** on most types of timber. Common areas of use are cladding, joinery, fascia, gables, garage and front doors etc. **Application:** Stir well. Do not thin. Apply at **90 microns wet** to clean, dry, sound substrate. Brush application recommended.

	12m ² dressed timber, 6-10m ² band sawn timber, 12m ² smooth plywood, 6-10m ² band sawn plywood.
	Do not thin (thinning reduces the product's UV protection)
	16 hrs at 20°C / 65% relative humidity
	Wet: 90 microns Dry: 30 microns
	Application temperature 5-35°C
	Mineral turpentine

Do not over brush. See Product Data Sheet for full details.

Sikkens Cetol Clearcoat LB PLUS

Colourless, satin gloss, low build preservative for protected east or south facing exterior timber. Contains







	10-18m ² dressed timber, 5-8m ² band sawn timber, 5-7m ² smooth plywood, 3-5m ² band sawn plywood.
	Do not thin (thinning reduces the product's UV protection)
	16 hrs at 20°C / 65% relative humidity
	Wet: 36 microns Dry: 10 microns
	Application temperature 5-35°C
	Mineral turpentine

binary light stabilizers (improved UV resistance), based on alkyd resin. Used as a primer/basecoat for Cetol Clearcoat HB PLUS or as a standalone 3 coat system on protected, south or east facing timber structures. As a maintenance system on intact – still sufficiently pigmented – **Cetol HLS coats.**

Application: Stir well. Do not thin. Apply at **36 microns wet** to clean, dry, sound substrate. Brush application recommended. See Product Data Sheet for full details.

Sikkens Cetol Clearcoat HB PLUS

Colourless, satin gloss, high build, preservative for protected east or south facing exterior timber. Contains

	12m ² dressed timber, 6-10m ² band sawn timber, 12m ² smooth plywood, 6-10m ² band sawn plywood.
	Do not thin (thinning reduces the product's UV protection)
	16 hrs at 20°C / 65% relative humidity
	Wet: 90 microns Dry: 40 microns
	Application temperature 5-35°C
	Mineral turpentine

binary light stabilizers (improved UV resistance), based on alkyd resin. Colourless with improved UV resistance. The wood grain remains visible. Microporous, resulting in a humidity-controlling system. Water repellent. Contains mould and algae inhibitors. Used as a topcoat over **Cetol HLS** or **Cetol Clearcoat LB PLUS** on protected, south or east facing timber structures. As a maintenance system on intact – still sufficiently pigmented – **Cetol HLS, Cetol Novatech or Cetol Filter 7 plus** coats. **Application:** Stir well. Do not thin. Apply at **90 microns wet** to clean, dry, sound

substrate. Brush application recommended. Do not over brush. See Product Data Sheet for full details.

Sikkens Oplusser

High solvent degreaser. Oplusser is used for the strip wiping of surfaces to be coated and to assist with the removal of natural resins, contaminants and residue.

See Product Data Sheet for full details on all products.

Directions

- Thoroughly stir product with flat-ended stirrer for 5 minutes before each use, ensuring that the bottom of the tin is well scraped. Stir at regular intervals during use.
- Ensure all timber to be coated has a moisture content of 16% or lower.
- Ensure the timber surface to be coated is cool to the touch. Do not apply in direct sun.
- LOSP treated timber must not be coated until the chemicals used in the treatment process have evaporated from the timber. Fillet stack all LOSP treated timber for approximately 4–12 weeks. Duration will vary depending on timber dimensions, longer may be required.
- Ensure surface of timber is dry, free of grease, dirt, mould, oil and salt (coastal areas).
- All dressed timber should be lightly sanded with fine grade paper to remove machining marks, handprints, glue, etc. Always sand along the grain and never across. Remove sanding dust.
- All timber being coated must have a minimum 3mm round on all edges.
- Degrease all timber prior to coating using **Sikkens Oplusser**.
- Oily resinous timbers require extra preparation. Please check prior to coating.
- The door should be installed to check for clearances and hinges and all hardware should be fully fitted. All hardware should then be removed and the door removed immediately and not exposed to the elements until coated.
- If the door is in a timber frame, the frame must be coated with at least the first and second coats prior to installation.
- All faces of the door and frame, edges, rebates, end grains and behind all hardware must be sealed with at least the first and second coats.
- All exposed rebates, faces, edges and end grains must be coated with at least the first and second coats prior to installation or exposure to the elements.
- Coating by section is recommended, i.e. along the length of each piece of timber fully, rather than across various sections simultaneously.
- Do not fillet stack to dry coatings.
- The first coat of your chosen system should be over coated within 14 days.
- Ensure coats are thoroughly dry before applying further coats.
- Completion of full coating system is recommended as soon as possible, within 8 weeks.
- Only if necessary, cut back lightly with fine grade paper between coats. Any reduction in film thickness will result in a reduction of the durability of the system.
- Do not mask uncoated timber as this may cause mould and other problems.
- Do not mask coatings until full cure has taken place, approximately 7-14 days depending on drying conditions.

Directions (continued)

- Follow all the masking tape manufacturer's requirements. Ensure masking tape is removed as soon as possible and inside the manufacturer's specified time limit.
- Timber products, such as windows and doors, may have been treated in the factory with a temporary water-repellent finish, which will not accept some coatings. Please check with the manufacturer of the water-repellent finish for coating requirements.
- Use a longhaired natural bristle brush and maintain a wet edge.
- Soon after initial application, stain type products should be brushed over with an unloaded brush to remove excess stain.
- Do not over brush film forming products as this leads to inadequate film thickness and, consequently, an early breakdown of the system.
- Do not apply to surfaces previously treated with linseed oil, polyurethane, waxes or stains. See section on **Exterior Timber Restoration** for full details.
- Keep coating away from rain, dew, condensation and all moisture until dry. Drying will be aided by good air circulation.
- Dispose of all materials safely. Do not dispose of any material down stormwater systems. Contact your local council for correct disposal methods.
- When undertaking any work always follow good trade, health and safety practices.
- Follow all good coating practices.

Life Span

- High sun/exposure areas: approximately 3 summers, depending on area coated, system used and providing application standards and application rates meet our specification.
- Low sun/exposure areas: approximately 5-8 summers, depending on area coated, system used and providing application standards and application rates meet our specification.
- The use of flat sawn timber (crown/arrowhead grain pattern) in high sunshine areas will significantly reduce the life span of your coating. Flat sawn timber (particularly cedar) has a much higher tendency to distort than quarter sawn timber. Sorting of quarter sawn timber for use in high sunshine areas prior to fixing or manufacture is recommended by BRANZ in their publication "BRANZ Selecting Timber Guide (August 2004)". Coating life span can be significantly reduced when used in elevated, seaside or exposed north facing situations.
- **Recommended film thickness.** The recommended film thickness is an integral part of the specification and durability. The systems are based on application of the coatings to the recommended film thickness of each coating in the system. Over brushing of the coating, and therefore insufficient protection of the substrate, is the most common cause of inferior coating performance.

Maintenance

- Maintenance on your Sikkens system should be carried out while the coating is still intact, has a uniform look and is providing a high degree of water repellency. Conducting your maintenance at this time will ensure a high quality finish with the minimum of work at an affordable cost. We recommend a yearly inspection as this will ensure that maintenance is carried out on time, prior to any major problems arising.
- See maintenance section of the **Product and Application Guide**.

Please Note

- Every care is taken to ensure that the information provided in this data sheet is accurate. Jac Jay Limited is unable to guarantee results as it has no control over the conditions under which products are applied, the substrate or the application. The customer has to determine the suitability of the delivered products or information for its intended purpose.